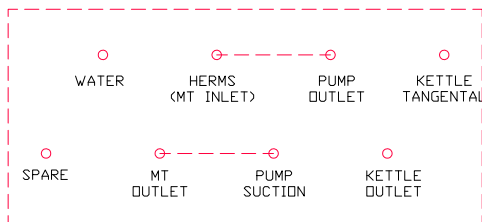
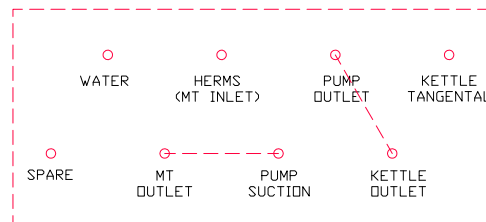


MASH RECIRCULATION



MASH TO KETTLE FLY SPARGE



KETTLE RECIRCULATION/WHIRLPPOOL

