



RECOMMENDED LUBRICANTS

<u>UNIT</u>	<u>CODE</u>	<u>QUANTITY IN</u>		<u>LUBRICATION SCHEDULE</u>
		<u>LITERS</u>	<u>AND QUARTS</u>	
Gear box .....	GN-1 ...	-	-	2400 hours (12 months)
Headstock .....	ONH-32 ..	2.0	2.1	1200 hours (6 months)
Feed box .....	ONR-150 .	0.5	0.53	1200 hours (6 months)
Apron .....	ONR-150 .	0.5	0.53	400 hours (2 months)
Periodical lubrication .	OEM-1 ..	-	-	(See item Lubrication)

ONH-32 - Is a high-grade paraffinic base oil, containing oxidation resistance, rust protection and antifoam additives. Viscosity 32 cSt at 40°C.

GN-1 - Is a multiple purpose lithium base lubricating grease of medium consistency NLGI-2.

ONR-150- Is a high-grade paraffinic base oil, containing oxidation resistance, rust protection and antifoam additives. Viscosity 150 cSt at 40°C.

OEM-1 - Is a paraffinic, naphta or mixed base oil without additives. Viscosity 150 cSt at 40°C.

TABLE OF EQUIVALENT LUBRICANTS

	ONH-32	ONR-150	OEM-1	GN-1
ATLANTIC	DURO AW 32	PENNANT EP 150	MACHINE 150	MULTIPURPOSE N° 2
CASTROL	HYSPIW AWS 32	HYSPIW AWS 150	ILO 150	LM GREASE
ESSO	TERESSO 32	SPARTAN EP 150	NURAY 150	BEACON 2
MOBIL OIL	DTE 24	MOBIL GEAR 629	DTE BB	MOBIL GREASE MP
PROMAX	MAXLUB MA 10	MAXLUB MA 40	MAXLUB MA 40	BARDAHL GP
SHELL	TELLUS 32	OMALA 150	CARNEA 150	ALVANIA R-2
TEXACO	MOBIL OIL HD 32	RANDO OIL HD 150	URSA OIL 150	MULTIFAK 2
VALVOLINE	ULTRAMAX 32	GEAR OIL EP-150	RED ENGINE OIL 150	MULTIPURPOSE X-5