



- NOTES:
1. THIS HOLE WILL BE PLUGGED FROM OUTSIDE OF CRANK CASE TO THE 0.50 DIAMETER HOLE WITH ALUMINIUM PLUG. USE HIGH STRENGTH LOCITE SUCH AS 609, 640 OR 680 TO SECURE. PLUG MUST NOT PROTRUDE INTO 0.500 BORE.
 2. USE HOLE PATTERN FROM 4-3 FOR 0-80 LOCATIONS ON BOTH ENDS.
 3. OPTIONAL CUTOUT TO MAKE FUEL LINE INSTALLATION EASIER

MTRL: 6061 ALUMINUM

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SCALE 1.5:1 THIRD ANGLE	GAIL GRAHAM "Coil In NM"	LOBO PUP TWIN
REV E FEB 9, 2010		SHEET 2 CRANKCASE