



RELIEF TO CLEAR CONNECTING ROD
INSIDE CYLINDER. APPROX 0.2 X 0.05
USE ROTARY TOOL WITH 1/8" DIAMETER
BURR OR GRINDING POINT OR
MACHINE WITH SMALL END MILL
MTRL: 12L14, 1144, 4140 STEEL
-1 CYLINDER 2 REOD

-2 PISTON 2 REOD CAST IRON

-3 CONTRA PISTON
2 REOD CAST IRON

SAME HOLE PATTERN AS 5-1 CYLINDER
-4 CYLINDER HEAD 2 REOD 6061 ALUMINUM

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SCALE 2:1
THIRD ANGLE

GAIL GRAHAM
"Gail In NM"
REV E
FEB 9, 2010

LOBO PUP TWIN
SHEET 5
CYLINDER PISTON