Crankcase from alloy All holes 2.5mm drilled 12mm deep and taped M3 \times 0.5 with bottom tap 41,25 Ø25 Ø20.6 14 Ø2.5 28 28 28 Front & rear Side view Top view View Materials as stated All drawings $2 \times \text{actual size}$ Sheet 2 of 9 Holly Buddy 2.5cc diesel engine CAD by Steve Jenkinson Designed by Ed Holly