Crankshaft Machine from 41/40 steel Thread M6 or 1/4 UNF (builder's choice) 5.5 21.5 24 21.1 8 degree's taper വ 4.5 Rear view of crankshaft showing 50° offset of 5.5mm intake hole Cut away crank web as shown for ballance. Materials as stated All drawings $2 \times \text{actual size}$ Sheet 4 of 9 CAD by Steve Jenkinson Holly Buddy 2.5cc diesel engine Designed by Ed Holly