

THREADS PER INCH TO BE CUT	WHEN TO ENGAGE SPLIT NUT
Even Number Of Threads	Engage At Any Graduation On The Dial
Odd Number Of Threads	Engage At Any Main Division
Fractional Number Of Threads	1/2 Threads, E.G. 11 1/2 Engage At Any Other Main Division 1&3, Or 2& 4 Other Fractional Threads Engage At Same Division Every Time
Threads That Are A Multiple of The Number of The Threads per Inch In The Lead Screw	Engage At Any Time That Split Nut Meshes

Figure 7-22 Thread selection dial: 4000 rpm