



**WEBRA  
SPEED .61 RC  
DIESEL HEAD  
PLANS  
BY GREG CLARE**

**NOTE:**

**THE SEEL LINER PROTRUDES  
SLIGHTLY ABOVE THE HEAD.  
FOR IT TO BE CLAMPED DOWN ON  
BY THE LINER RETAINER**

**CONTRA-PISTON  
TAPER 1/2 A DEGREE.**

**MATERIALS**

**HARDENED STEEL LINER  
STEEL LINER RETAINER AND  
COTRA PISTON SCREW  
STEEL, BRASS, BRONZE  
OR CAST IRON  
CONTRA PISTON  
THE REST IS ALUMINIUM**

**THE LINER RETAINER IS HELD IN BY FASTENERS  
(NOT SHOWN) (SAME WITH THE CONTRA PISTON SCREW).  
SO YOU MAY USE WHAT YOU LIKE WHERE YOU LIKE.  
AND THEN YOU CAN CUT FINS IF YOU WANT.**

**NOTE:**

**1 GRID SQUARE = .100" OF AN INCH  
NOT TO SCALE**