



- 1. This part creates a sheet of air that flows across the mouth of the whistle.
- 2. Material -- sheet copper. Split a piece of copper pipe lengthwise and flatten it.
- 3. Dimensions shown are approximate -- make the large diameter fit the inside of the pipe.
- 4. The small radius can be adjusted to allow more or less air into the pipe. This will adjust the tone and volume.
- 5. Take care when soldering the fipple into the pipe. Do not allow solder to fill the air gap. It can be helpful to place an aluminum rod into the pipe to support the fipple during the soldering operation.









