



Main shaft from EN24t  
 Ream thru 6.35,  
 C'B 7.0, 2.0 Deep  
 Assemble with 638  
 Loctite

Alternative build using inner shaft made from 8mm caphead screw

Note. Turn main shaft to + 0.5 on all faces.  
 Assemble inner shaft then finish turn between centres.

Subject **ED Racer 5cc**

Part **Crankshaft**

Material EN24T

Drawn Ramon Wilson

Date 02 - 11 - 10