	Engine	Build Plan Specs.
Compression without cylinder head, psi	25	
Tappet clearance, mm	0.1	
IVO*	10º BTDC	15º to 20º BTDC
Max. Lift, mm, @*	2.5mm @ 90º ATDC	
IVC*	20º ABDC	
EVO*	40º BBDC	50º to 60º BBDC
Max. lift, mm, @*	2.6mm @ 70º ABDC	
EVC*	10º BTDC	
Compression with cylinder head and valve gear, psi	25.0	

* Valve events to be measured with dial gauge on top of valve stem or spring retainer**not** on rocker arm