



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	0603COPS	8-32 X 3/16 CUP POINT SETSCREW
2	8	0604SHCS	#6-32 X 1/4" LG SHCS
3	1	1104COPS	10-32 X 1/4 CUP POINT SETSCREW
4	1	Block	MATERIAL: 6061 AL
5	1	Fitting, Adapter, 1_4 PTC x 1_8 NPT	
6	6	R168 Ball Bearing - .250ID x .375 OD x .128 THK, Flanged	McMaster Carr: 57155K303
7	2	Stand	MATERIAL: 6061 AL, ~1/8" THICK

- NOTES:
1. FLANGED PLAIN BLEARINGS OF EQUAL SIZE CAN BE SUBSTITUTED FOR THE BALL BEARINGS SPECIFIED.
  2. THE STAND COMPONENT IS A SUGGESTION, YOU CAN MAKE WHATEVER STAND YOUR DESIRE FOR YOUR ENGINE.

DRAWN Rob	12/26/2021	Chirico Engine Works		
CHECKED		TITLE		
QA		BLOCK ASSEMBLY		
MFG		SIZE B	DWG NO Assy - Block	REV
APPROVED		SCALE	SHEET 1 OF 1	