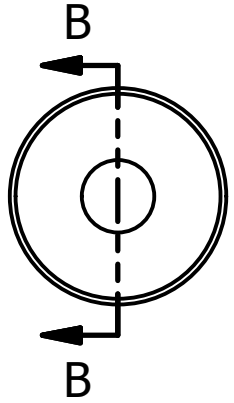
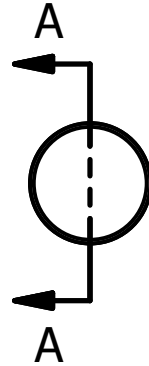
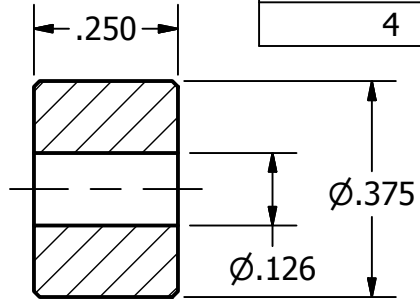


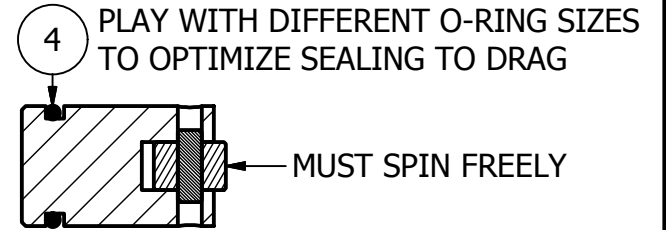
| PARTS LIST | | | |
|------------|-----|------------------------|-----------------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | Piston | MATERIAL: AL OR BRASS |
| 2 | 1 | Pin, Piston Cam Roller | |
| 3 | 1 | Roller, Piston Cam | MATERIAL: BRASS |
| 4 | 1 | 014 O-Ring | |



SECTION B-B



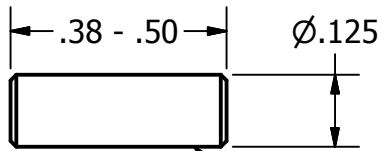
SECTION A-A



Roller, Piston Cam



Pin, Piston Cam Roller



CRIMP PIN WHEN INSTALLING TO SECURE INTO PISTON

| | |
|--------------|------------|
| DRAWN Rob | 12/26/2021 |
| CHECKED | |
| QA | |
| MFG | |
| APPROVED | |

Chirico Engine Works

TITLE
PISTON ASSEMBLY

| | | |
|-----------|-------------------------|-----|
| SIZE A | DWG NO Assy - Piston | REV |
|-----------|-------------------------|-----|

SCALE SHEET 1 OF 1