

Panel Connection Soldering Guidelines

Tools required:

Soldering Iron – (Screwdriver tip or wide flat tip recommended)

Solder

Dremel with grinding wheel, or sandpaper will do.

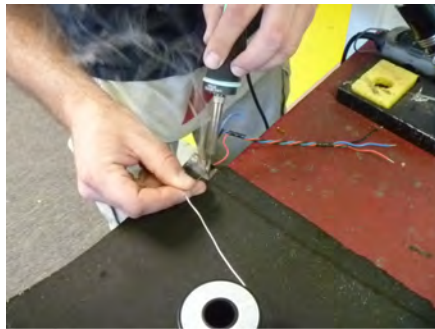
Towel or cloth to protect panel from any splatter

Safety goggles- (Wear them! You only have 1 pair of eyes!)

1. Prep panel. Remove panel from frame and lay on a flat clean surface.
2. Use towel or other material to protect area around area to be soldered.



3. Clean the area to be soldered using Dremel or medium grit sandpaper. You should have a spot of clean bare metal available to solder to.
4. Clean off, or strip back wire to have a clean approximately 3/16" to work with.
5. Hold wire to bare spot on metal, just long enough for solder to flow onto the wire and metal connection. It may take a little practice to determine the right amount of time for this.



6. After solder has cooled, give a firm tug on the wire. It should not come loose.
7. Re-assemble speaker and enjoy the music.