Stat Panel Replacement (Page 1 of 4)

Replacement Parts (included):

1 x Stat panel

Tools required (not included):

3mm ball-point hex driver

Warning! Unplug AC power before attempting this procedure!

1. Remove the four screws connecting the top strut to the pillars with a 3mm hex driver.

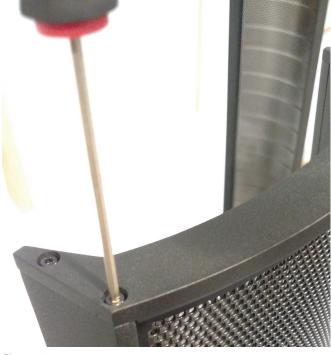


Figure 1

2. Remove top strut.



Figure 2

3. Remove top strut insulator.



Figure 3

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- 4. Shift stat panel upward in air frame a couple inches.
- 5. Remove back wave pad through gap created in step above.



Figure 4

6. Fish out stat panel harness connector and disconnect.



Figure 5

7. Continue removing stat panel by pulling it upward $\frac{1}{4}$ to $\frac{2}{3}$ of the way up the AirFrame.



Figure 6

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- 8. Gently spread pillars and pull stat panel out of one of the side pillar insulators.
- 9. Remove panel from other side insulator.





Figure 7

Figure 8

- 10. Start new panel into the AirFrame the same way the old one came out.
- 11. When set into both side insulators slide stat panel down a couple inches above top of cabinet.
- 12. Make sure stat panel wire harness wires are directed straight down to prevent binding between stat panel and cabinet.
- 13. Slide stat panel down an inch past top of cabinet.



Figure 9

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14. Connect panel harness and guide wires from panel up along the back side of panel to fit into mid-strut channel properly.



Figure 10

- 15. Replace back wave pad tucking wire harness behind and around the end of the pad.
- 16. Gently slide stat panel down and seat into mid-strut.
- 17. Fit top strut insulator over top stat panel.
- 18. Replace top strut and secure with the four screws.



Figure 11

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