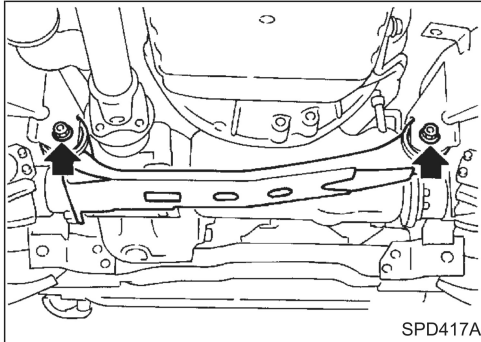


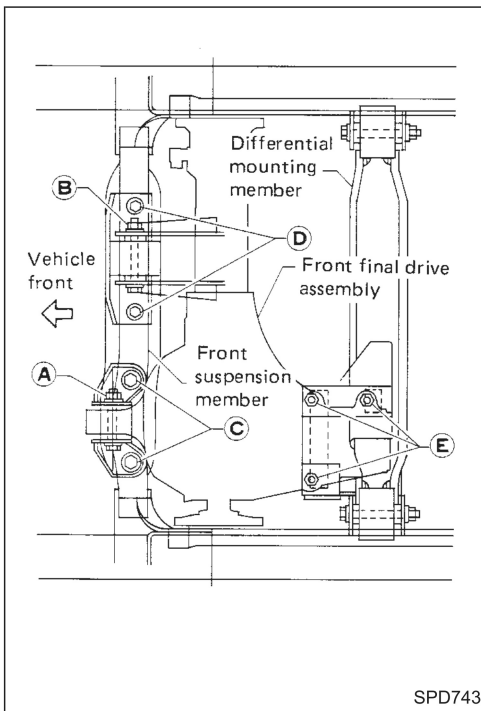
Removal

1. Remove front propeller shaft.
2. Remove drive shaft. Refer to FA section ["Drive Shaft", "FRONT AXLE (4WD)"].
3. Remove engine mounting bolts and raise up engine.
4. Remove front final drive together with differential mounting member.



Installation

1. Install front final drive assembly together with differential mounting member.



2. Tighten front final drive securing bolts and nuts by following the procedure to prevent drive train vibration.
 - a. Temporarily tighten nut (A).
 - b. Temporarily tighten nut (B).
 - c. Tighten bolt (C) to the torque of 68 to 87 N·m (6.9 to 8.9 kg-m, 50 to 64 ft-lb).
 - d. Tighten bolt (D) to the torque of 68 to 87 N·m (6.9 to 8.9 kg-m, 50 to 64 ft-lb).
 - e. Tighten nut (A) to the torque of 68 to 87 N·m (6.9 to 8.9 kg-m, 50 to 64 ft-lb).
 - f. Tighten nut (B) to the torque of 68 to 87 N·m (6.9 to 8.9 kg-m, 50 to 64 ft-lb).
 - g. Tighten nut (E) to the torque of 68 to 87 N·m (6.9 to 8.9 kg-m, 50 to 64 ft-lb).
3. Install drive shaft. Refer to FA section ["Drive Shaft", "FRONT AXLE (4WD)"].
4. Install front propeller shaft.