

Terminal Preparation

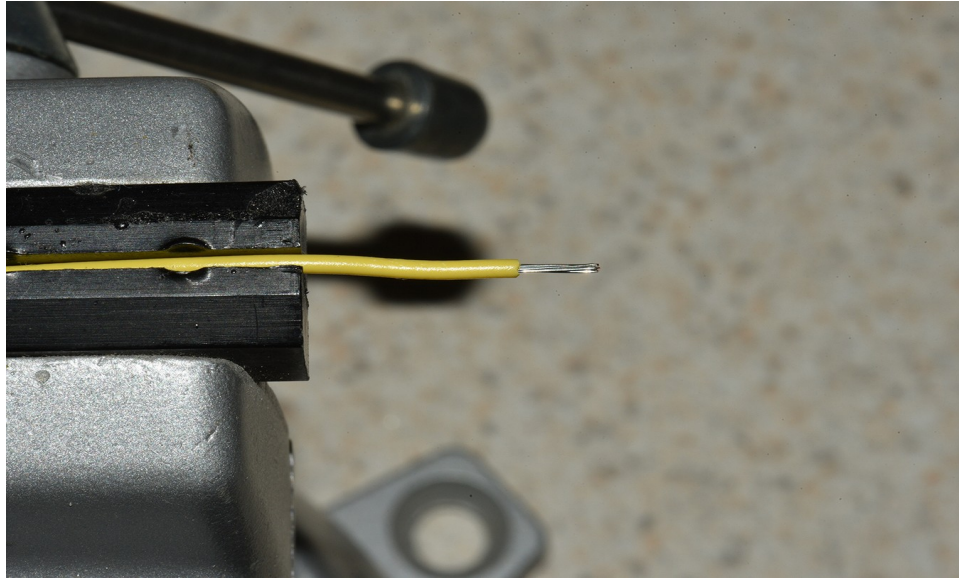


Illustration 1: Strip 1/4 inch of insulation off wire

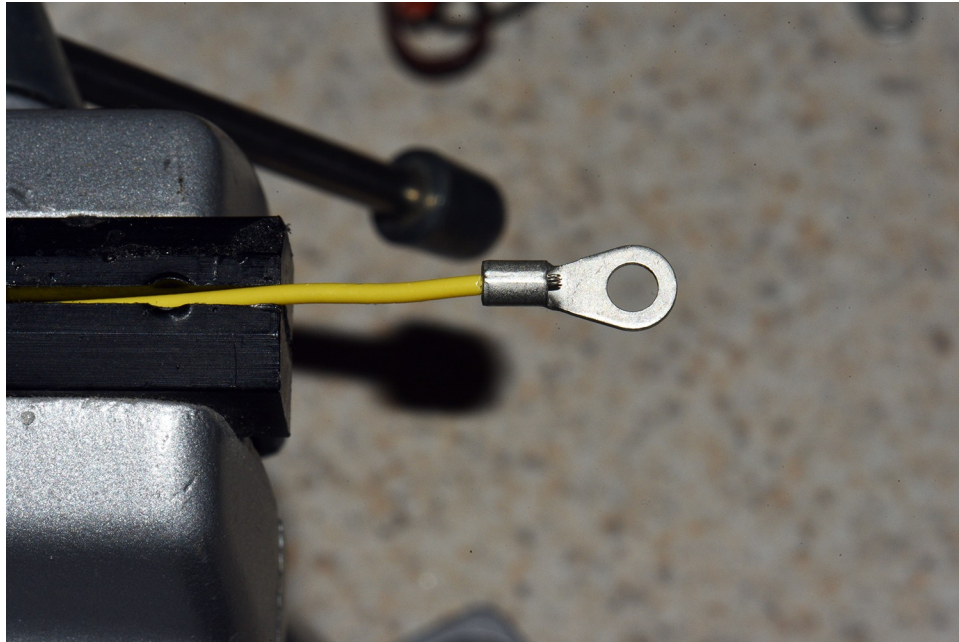


Illustration 2: Slide terminal lug onto wire

Terminal Preparation

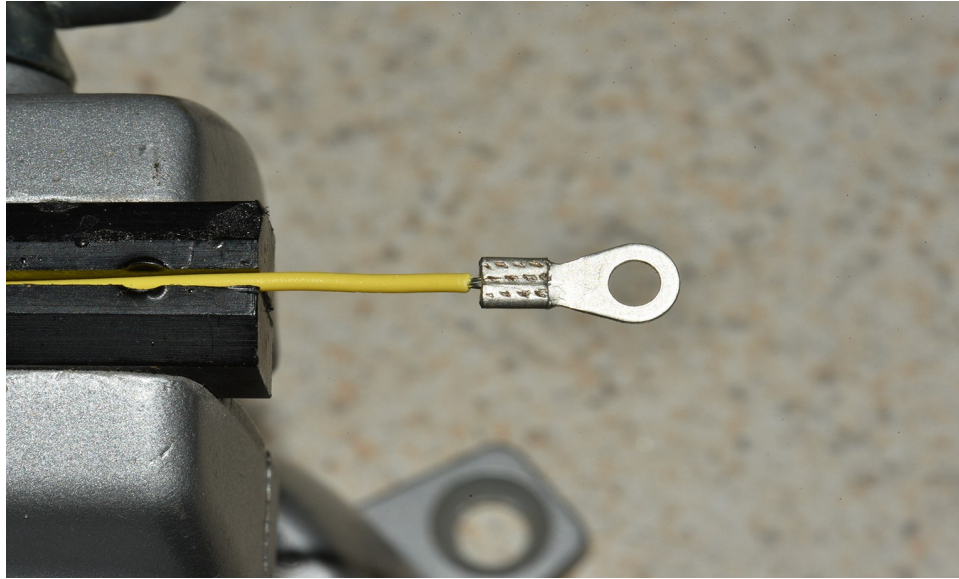


Illustration 3: Crimp terminal onto wire

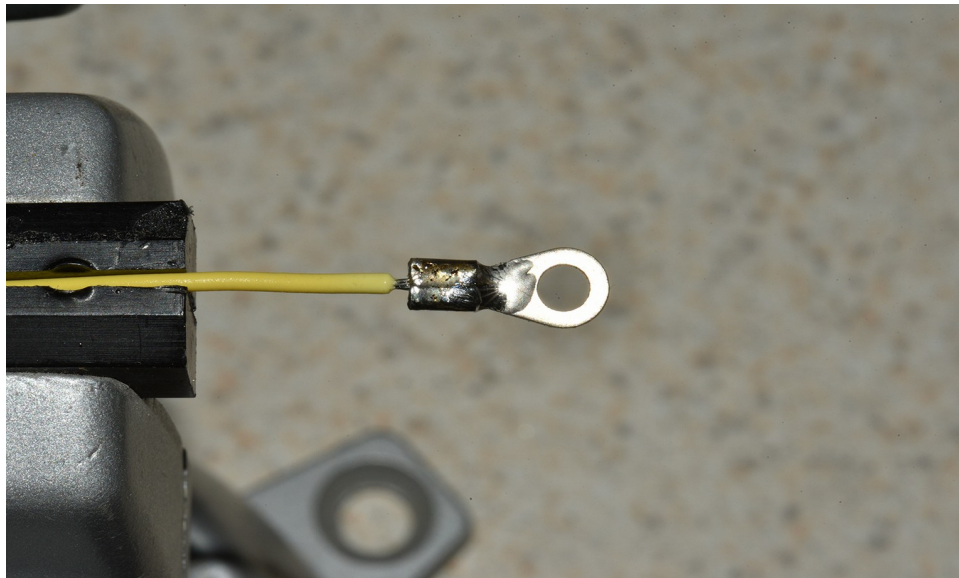


Illustration 4: Solder terminal - solder should wick into lug and fill lug

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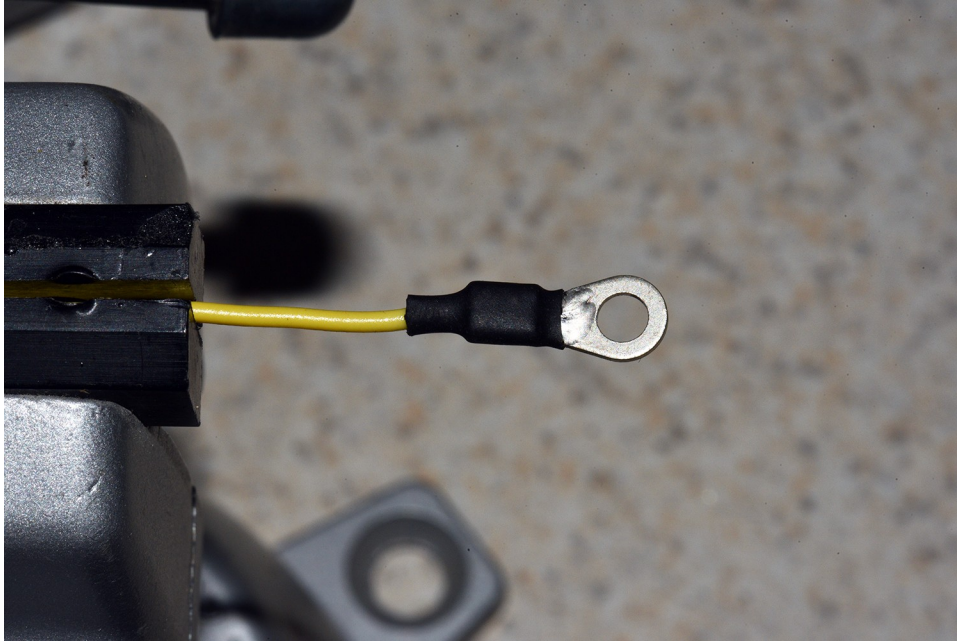


Illustration 5: Slide a section of large heatshrink over lug and shrink tubing